

DART AEROSPACE LTD		Work Order:	28354-A
Description:		Part Number:	D2803/04 A
Dwg: Re-machine per Rev. B		Qty:	D2803 1
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
1		Re-machine D2804 brackets to as per	SD	06.01.15	
		Dwg D2804 Rev B:			
		D2804-1 B14241 Qty 2	SD	06.01.15	2
		D2804-2 B14242 Qty 10	SD	06.01.15	9 P/O
2	QC2	Inspect parts as they come off of CNC	SD	06.01.15	9
3	QC7	second inspection check	SG	06.01.16	9/2
4	FP	Touch-up Alodine as required.	CL	06/01/16	9/2
5	QC5	Inspect work			
6	St.	Identify and stock with batch # indicated on w/o.			
7	AC	cost.			
8	DC/QC21	close w/o			
4b	GA	For 2 parts: Press D2805-1 into arm per dwg D2803/D28041 D2804-1 B B14241 D2805-1 B B23628 B23628	SD	06/01/16	2
4c	QC	Inspect Level 5	CL	06.01.16	2
4d	FP	Powder coat Gloss white	MM	06.01.17	9/2
4e	QC3	Inspect Powder coat	SB	04/01/25	
4f	GA	Press D2809 B into arm per dwg D2804			

Rev	Date	Change	Revised By	Approved

4g GA follow attached w/o from step 7